

Rollerman & Assistant Rollerman (5 Vacancies)

Job Description: (Rollerman)

- Set up the mill for every change of product size and roll change.
- Ensure that the groove profile is according to the pass design of particular size.
- Measure and record the roll diameter.
- Set up the roll according to pass line.
- Install and align the guides for every stand and adjust the twist angle.
- Set up the roll according to pass schedule.
- Install cooling system on roll grooves and guides.
- Mill testing prior to rolling of first billet in every change size.
- Run through small billet and measure the stock profile is achieved.
- Check the bar quality and weight after the first billet and adjust the mill accordingly.
- Coordinate with QC on monitoring bar weight and quality.
- Periodic inspection of roll and guiding system alignment.
- Monitor the roll pass and guide wear out.
- Assist in the repair of reheating furnace.
- Perform ad-hoc duties assigned by the immediate supervisor from time to time.

Requirements:

- Possess at least a Professional Certificate, Diploma, Bachelor's Degree in Mechanical Engineering or equivalent.
- Minimum of 2 years working experience preferably in a steel manufacturing industry.
- Ability to work on rotational shifts.

SEND YOUR RESUME TO:

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